

# Customer Information Sheet

DRAWING No.: M300-0020045

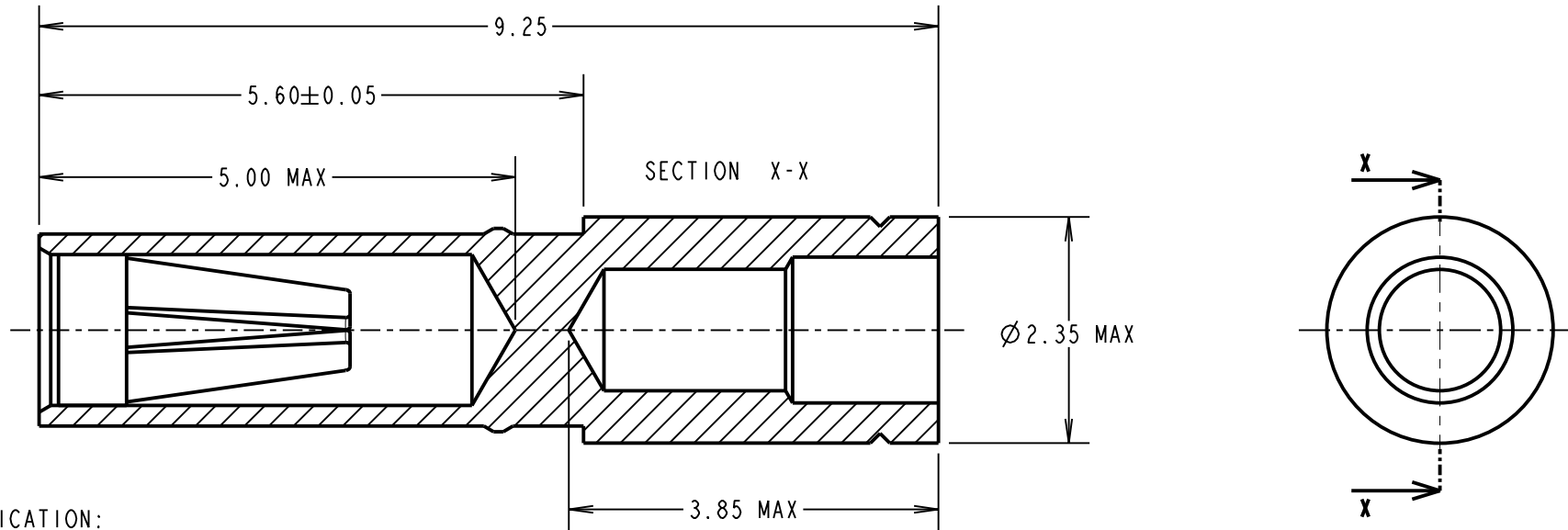
IF IN DOUBT - ASK



NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**SPECIFICATION:**

**MATERIAL:**

CONTACT SHELL = BRASS  
CONTACT CLIP = BERYLLIUM COPPER

**FINISH:**

0.28µ GOLD SHELL, 0.15µ GOLD CLIP

**MECHANICAL:**

INSERTION FORCE = 9N MAX  
WITHDRAWAL FORCE = IN MIN  
DURABILITY = 1000 OPERATIONS

**ENVIRONMENTAL:**

OPERATING TEMPERATURE = -65°C TO +175°C

**PACKING:**

BULK

FOR COMPLETE CONNECTOR SPECIFICATION, SEE  
COMPONENT SPECIFICATION C048XX (LATEST ISSUE)

**NOTES:**

- SUITABLE FOR WIRE GAUGE 22 AWG. MAXIMUM INSULATION DIAMETER Ø1.40mm, BS3G210 TYPE A WIRE RECOMMENDED. STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED CRIMP TOOL = M22520/2-01, POSITIONER = Z80-058,
- FOR INSTRUCTIONS ON HAND CRIMP TOOL M22520/2-01, SEE INSTRUCTION SHEET IS-01.
- RECOMMENDED MATING PIN SIZE = Ø1.05-0.90mm.

MGP	2	19.09.14	12587
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: MARK G PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			

## HARWIN

www.harwin.com  
technical@harwin.com

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

**TOLERANCES**

X. = ±1mm  
X.X = ±0.50mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm  
ANGLES = ±5°  
UNLESS STATED

**MATERIAL:**

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm<sup>2</sup>

**TITLE:**

1mm CRIMP SMALL BORE  
SOCKET ASSEMBLY

**DRAWING NUMBER:**

M300-0020045

SHT  
2  
OF 2